






CLASSIC DOWN TYPE MUFFLER SUPER CUB C125	
CODE	(STAINLESS STEEL) 543-1310510
APPLICATION	SUPER CUB C125 (JA48/58)

● Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

ATTENTIONS (MUST READ)

- This product increases exhausting system and bring out special performance. However, setting up is required. If you don't, it might cause of decrease performance, burning and trouble. Please understand before installing.
- This product is designed and made exclusive for application vehicles, do not use other models.
- Please ride carefully after installation.
- Do not modify the way which is not listed or it will cause damage and trouble.
- We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
- Refer to the manufacturer service manual when installation.
- Bolts and nuts may get loosen by engine vibration. Make sure not to loosen any bolts and nuts before driving.

	This sheet is intended for the person who has basic knowledge for maintenance. Do not operate if you do not have skill and knowledge.		Do not touch the engine parts (cylinder, crankcase, muffler, engine oil, etc.) right after engine operation. Make sure to start the installation after the engine parts are completely cool.		FLAMMABLES Inflammable high gasoline is used during operation.
	Do not modify the way which is not listed or it will cause damage and trouble.		The shape is different from genuine one, please be careful of burning until get used to it.		

※ () is 1SET QTY.

ATTACHED PARTS (Refer to the figure & illustration on right side.)				
FIGURE	NAME	CODE	QTY	
-	CLASSIC DOWN TYPE MUFFLER (STAINLESS STEEL)	-	× 1	
	FLANGE CAP BOLT	M8X30	× 2	
	FLANGE LOCK NUT	8mm	× 2	

OPTINAL PARTS (SOLD SEPARATELY)				
	MUFFLER GASKET	(XH-06)	963-1000006	(× 2)

(ILLUSTRATION is just a reference, please refer to the manufacturer service manual.)

※ Reuse genuine parts if it doesn't attached, If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.

● Install attached parts (refer to the illustration below) while installing Kitaco muffler temporarily as illustration.

※ Recommend to change muffler gasket to new one. (sold separately)

※ Removing main step is required to remove genuine muffler. Follow the instruction below.

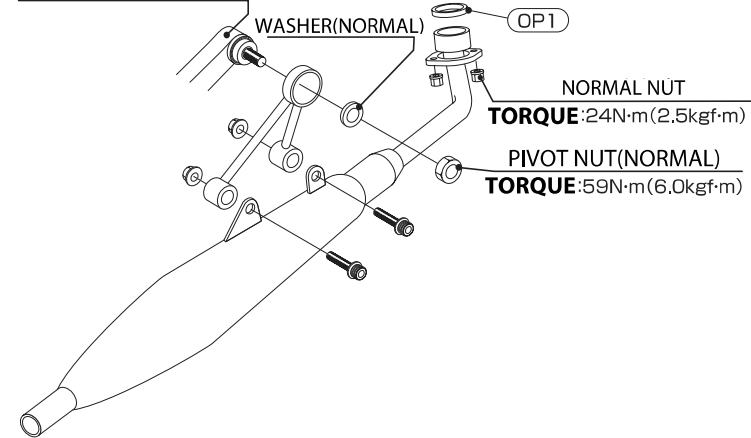
● HOW TO INSTALL



- 1) Remove stand switch from side stand.
- 2) Remove main step.
- 3) Install classic down type muffler.
- 4) Put step and side stand switch back.

● Tighten with specified torque while adjusting each part. Make sure not to leak exhaust.

INSTALLATION ILLUSTRATION

SWING ARM PIVOT BOLT



	FLANGE Tighten nut alternately evenly.
	UNEVEN TIGHTENING Uneven/over tightening may cause of incorrect installing and break flange.

ATTENTION!

After riding a lot, surface of the product (especially exhaust pipe) might change its color, but it's not unusual. If you want to remove burning, please use specified chemicals that sold commercially.

● If start engine with oil or dirt, it changes color or burned (only that place). Please wipe it with degreaser before start engine.

● Do not leave this product with water. It might cause of tarnish or rust.

HOW TO TAKE CARE

● Rust and corrosion caused by surface oxidation is by exhaust high heat. Genuine muffler is the same. This is characteristic, which cannot avoid. However, it only occur to surface. Applying heat resist silicone wax to delay tarnish.