

<b>R SIDE COVER</b>	APPLICATION : MONKEY125 (JB02)
CODE : 615-1300000	
ATTENTION ! STOCK MUFFLER NOT USABLE (OPTION PARTS FOR KITACO DOWN MUFFLER etc.)	

• Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

### ATTENTIONS (MUST READ)

- R SIDE COVER is designed and made exclusive for MONKEY125, do not use on other models.
  - Do not modify the way which is not listed or it will cause damage and trouble.
  - We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
  - Please ask authorized mechanic for assembling and setting.
- Ask a specialist at specialty shop if you do not understand the role of the surrounding parts.
- Please check and make sure each part of bolts and nuts are not loose before running.
  - This instruction is for installing parts to stock condition.
- ※ Metal / resin / alumite products get discolored / rust for ages as well as how to use.

### PACKING LIST (Refer to the figures & illustration right side)

FIG	PARTS NAME	CODE	PCS	REMARK
1	R SIDE COVER	615-1300001	x1	
2	STAY	615-1300002	x1	
3	WELL NUT	C-630 (M6-P1.0)	x1	
4	SPACER COLLAR	18x6.2xL20	x1	
5	SPACER COLLAR	18x8.2xL20	x2	
6	BUTTON CAP BOLT	M6x35	x1	Tightening torque : 10N·m (1.0kgf·m)
7	BUTTON CAP BOLT	M8x20	x1	Tightening torque : 20N·m (2.0kgf·m)
8	BUTTON CAP BOLT	M8x55	x1	Tightening torque : 20N·m (2.0kgf·m)
9	WASHER	6x13x1.0mm	x1	
10	WASHER	8x18x1.6mm	x2	

### HOW TO INSTALL

#### ADVICE !

Install bolts & nuts temporarily. (Do not tighten finally all at once)  
After tightening temporarily, tighten bolts and nuts finally with specified torque, referring to below illustration.

- 1) Remove stock muffler, referring to Honda service manual.
- 2) Loosen front engine hanger bolt of engine upper side, remove only nut.  
Install well nut on the stay ②, install it on engine hanger bolt with the direction like illustration, install temporarily.  
※ Tighten temporarily as position adjustment is required when installing side cover.
- 3) Put M8x55 bolt ⑧ through washer, put it on the side cover bottom side hole, install it on frame bottom side hole temporarily.
- 4) Put M6 bolt ⑥ through washer, put it on the side cover front side hole, install it on stay well nut temporarily.
- 5) Install M8x20 bolt ⑦, washer through side cover backside hole to frame upper side hole temporarily.
- 6) Tighten finally with following order.  
Tightening order : SIDE COVER BACKSIDE (8mm bolt) -> BOTTOM (8mm bolt) -> FRONT (6mm bolt) -> ENGINE HANGER NUT -> FINISH

● Make sure side cover is installed firmly before driving.

